

## How-to Video Series

### **Pigmented Pre-Catalyzed Variset® Primer and Variset® Topcoat System**

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This example covers finishing a maple panel using Variset Pre-Catalyzed Pigmented Primer and Topcoat. The Variset system has excellent build, hiding and provides superior adhesion. It has excellent spray, vertical hang, flow and leveling.

Variset Primer is 47% solids and Variset Topcoat is 50% solids by weight. These products are catalyzed at the factory; therefore, they have a 6 month shelf life.

#### **Steps**

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- 01.** It is always important to prep the substrate appropriately. Sand maple substrate with 180 grit sandpaper prior to finish application. Remember to wear edges slightly to allow the coating system to achieve overall performance objectives.
- 02.** Remove sanding dust with air or a tack cloth.
- 03.** Be sure to stir Variset Primer thoroughly before use.
- 04.** Apply one even wet coat of Variset Primer at 4 to 5 wet mils.
- 05.** Allow primer to air dry a minimum of 45 to 60 minutes at room temperature.
- 06.** In preparing to apply the topcoat, sand primer with 280 or 320 grit steared sandpaper before the next application. Primer sanding must be done the same day that it is re-coated.
- 07.** Remove sanding dust with air or a tack cloth.
- 08.** Be sure to stir Variset Topcoat thoroughly before use to ensure consistent sheen and build.
- 09.** Apply one even wet coat of Variset Pre-Catalyzed Pigmented Topcoat at 4 to 5 wet mils.
- 10.** Allow coating to air dry a minimum of 2 hours before handling. If you are going to re-coat, scuff sanding must be done the same day that it is re-coated.

When you need a top performing Pre-Catalyzed Pigmented System, Variset has you covered.

- Remember to always wear appropriate Personal Protective Equipment
- Always refer to your (MSDS) Material Safety Data Sheet for proper (PPE) Personal Protective Equipment.