

## How-to Video Series

### How to properly use Promatch® C-Mix Wipe Stains

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Wipe stains are an easy one step method to achieve the desired color, create depth and accent the overall look of the wood. These stains can be formulated with pigment or dyes and have excellent workability.

This example covers staining an oak panel using Promatch C-Mix Solvent Borne Java Wipe Stain.

#### Steps

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- 01.** It is always important to properly prep the substrate for consistent appearance. Sand the solid oak panel with 180 grit sandpaper prior to stain application. Remember to wear edges slightly to allow the coating system to achieve overall performance objectives.
- 02.** Remove sanding dust with air or a tack cloth.
- 03.** Be sure to stir your stain thoroughly to ensure color consistency.
- 04.** There are several ways to apply stain to the wood. Some shops apply the stain using a clean lint free cloth. Apply stain liberally all over. And, be sure to get it in the corners, ensuring you have covered the panel completely.
- 05.** A faster more efficient way of applying wipe stain is to spray it on. Be sure to lower the atomizing air for this process.
- 06.** However it is applied, allow stain to sit on the wood for 30 to 45 seconds. Environmental conditions can lengthen or shorten this time.
- 07.** Then using a circular motion, wipe the stain into all areas of the substrate.
- 08.** Wipe excess stain off the wood uniformly and progressively. Wipe the entire stained surface at the same rate until all stain has been removed.
- 09.** Using a clean rag finish wiping with the grain. Be sure there are no smears or missed areas.
- 10.** Let stain air dry for 45 to 60 minutes before sealing.

Promatch C-Mix Wipe Stains allow you to create a finish with a deep, rich look.

- Remember to always wear appropriate Personal Protective Equipment
- Always refer to your (MSDS) Material Safety Data Sheet for proper (PPE) Personal Protective Equipment.