





Sales Bulletin Sept 2018

Pacta: Hinges for Drop Down Doors

The Pacta hinge system for drop down doors has a soft opening with a controlled, gradual fall of the door. Fully opened, the door and cabinet align to form a flat surface.

Available in Soft Opening with Self-close feature, or Push to open for handle-less doors. Pacta covers are offered in a variety of finishes to complement and blend with any interior.

Applications include: kitchen & bathroom cabinets, living room furniture and can also be used to create desks or writing surfaces.

Select the correct kit for the door size and weight using charts on following page.

All Kits: Door Height: Min: 11", Max: 16",

Door Thickness: Min: 5/8", Max: 1-1/8".

Manual open, Self close, Soft down Pacta kits

Kit includes: (2) Pacta self close hinges, (2) mounting plates, (2) smoves, (4) $5mm \times 13mm$ euro screws, (2) $\#6 \times 1"$ screws.

	Min. Door	Max. Door	
<u>Description</u>	<u>Weight</u>	<u>Weight</u>	<u>List/kit</u>
Type <mark>W</mark> , w/ Gray Smove	3 lbs.	9 lbs.	\$ 64.92
Type I, w/ Tan Smove	7	15	65.73
Type <mark>S</mark> , w/ Red Smove	9	21	67.24
	Type <mark>W</mark> , w/ Gray Smove Type I, w/ Tan Smove	DescriptionWeightType W, w/ Gray Smove3 lbs.Type I, w/ Tan Smove7	DescriptionWeightWeightType W, w/ Gray Smove3 lbs.9 lbs.Type I, w/ Tan Smove715

Push open, Soft down Pacta kits

Kit includes: (2) Pacta push hinges, (2) mounting plates, (2) smoves, (4) 5mm x 13mm euro screws, (2) #6 x 1" screws.

		Min. Door	Max. Door	
<u>Code</u>	<u>Description</u>	<u>Weight</u>	<u>Weight</u>	<u>List/kit</u>
PACTA-WP	Type <mark>W</mark> , w/ Gray Smove	3 lbs.	9 lbs.	\$ 65.29
PACTA-IP	Type I, w/ Tan Smove	7	15	66.23
PACTA-SP	Type <mark>S</mark> , w/ Red Smove	9	21	68.19

Order Magnetic Release devices separately.











DP28SN9 Catch Mag plate w/ nail

Cover kits Kit includes: 2 covers.

CodeDescriptionList/kitPACTA-GRAYCover kit, "M" - Gray color\$ 12.27PACTA-WHITECover kit, "1" - White color19.74

Self Close & Push Close Kit



Color-coded Smove



Cover Kit (2 covers)



Pacta: Hinge for Drop Down Doors cont.

Center Hinge kits (required for doors 30" or wider. Fully cam adjustable.) Kit includes: (1) hinge*, (1) cover set (door & cab), (4) 5mm x 10.5mm euro screws. * hinge is 35mm in diameter and has a 13mm deep cup.

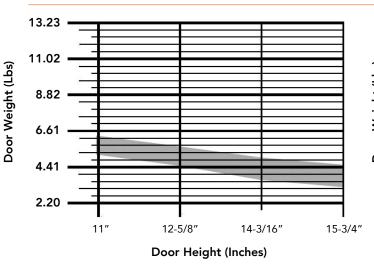
<u>Code</u> **Description** List/kit

PACTA-CH-GR Center Hinge kit, "M" - Gray color \$ 15.24 PACTA-CH-WH Center Hinge kit, "1" - White color 18.57

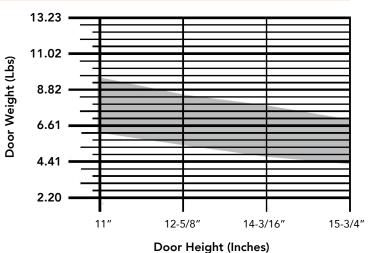
Center Hinge Kit 35mm dia, 13mm deep cup

Door size and weight charts

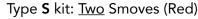
Type **W** kit: Use One Smove (Gray)

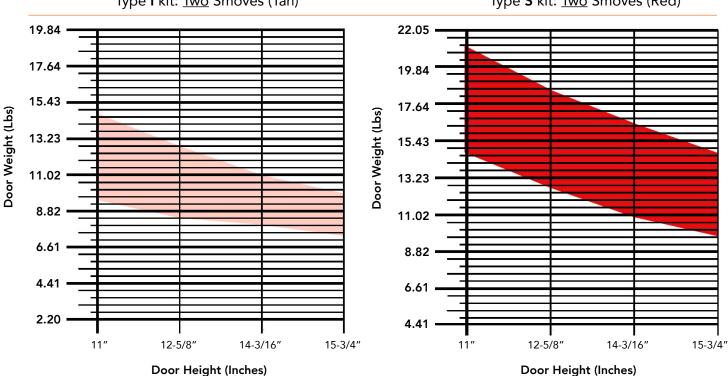


Type **W** kit: <u>Two</u> Smoves (Gray)



Type I kit: Two Smoves (Tan)







Technical information

Hinges with Soft Opening and self close feature.

Standard drilling of the door ø 35.

13 mm deep cup.

90° opening.

Fixed K = 4.5 mm.

Minimum door height of 11"

Maximum door height of 16"

Minimum door thickness of 16 mm

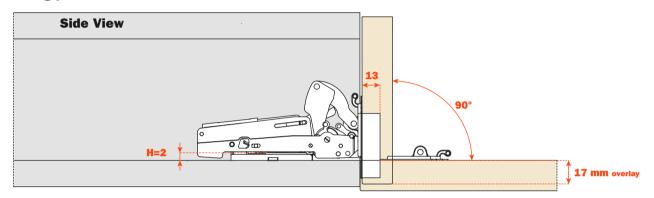
Maximum door thickness of 28 mm.

Overlay 17 mm ± adjustment.

Attachment to the cabinet with in-line, snap-on mounting plate (BAPGR29/16).

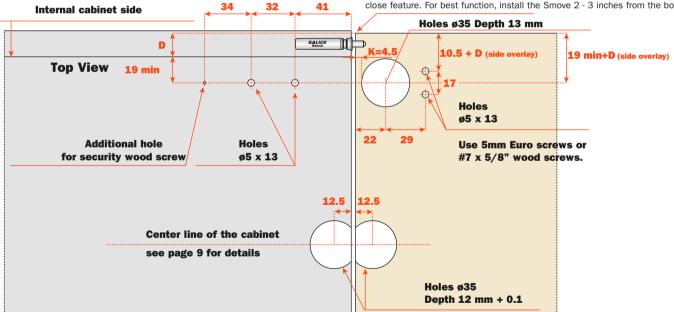
Pacta is tested and certified to level 3 of UNI EN 15828:2010

Drilling patterns

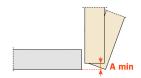


Smove

Note: Smove D007SNG OR D007SNB can be added to the cabinet for a soft close feature. For best function, install the Smove 2 - 3 inches from the bottom.



Space needed to open the door



	T=	16	17	18	19	20	21	22	23	24	25	26	27	28
K=4.5	A =	1.3	2.1	3	3.9	4.8	5.7	6.6	7.5	8.5	9.4	10.4	11.3	12.3